
































































# Tables Collection

*Gathering. Learning. Conferencing. Drafting. Snacking. Studying.*



		Page	Features															
	Activity	22				•	•						•	•	•			
	Addie	12				•	•	•						•	•			
	Austin	28		•		•	•						•	•	•			
	Baye	18		•	•	•	•						•	•	•	•		
	C-Frame	30				•												
	Compu•Trap	25				•	•								•			
	Computer Uni	29				•	•							•	•			
	Coolee	10		•	•	•	•						•	•	•	•		
	Drafting	14				•									•			
	Edgy	23		•	•	•	•		•	•	•	•	•	•		•	•	•
	Optimax	18				•								•	•			
	Post	17		•	•					•			•	•	•			
	Rise	13		•	•	•	•								•			
	Science	34				•									•			
	SchoolWorks	26		•	•	•	•						•	•	•	•		
	Simple T	33		•		•	•						•	•	•			
	Sustain	7		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	T & C	16		•		•	•			•	•		•	•	•			
	Technie	11		•		•	•				•			•	•			
	Uni	19				•	•						•	•	•			
	Utility	24				•	•						•		•			
	Vatterott	32				•	•				•		•	•	•			
	Visa	30				•	•						•	•	•			
	Willink	8		•			•				•	•	•	•	•			

Arch X	T-Leg	Arch T	C-Leg	Unitized	Veneer	Round	Square	Rectangle	Kidney	Oval	Half Circle	Trapezoid	Arch	L-Shape	Page		
					•	•	•	•	•	•	•	•	•	•	22	Activity	
					•	•	•	•	•	•	•	•		•	12	Addie	
					•		•	•							28	Austin	
					•	•	•	•	•	•	•	•	•	•	18	Baye	
							•	•	•						30	C-Frame	
					•							•			25	CompuTrap	
					•	•	•	•	•	•	•	•	•	•	29	Computer Uni	
							•	•							10	Coolee	
					•		•	•							14	Drafting	
•	•	•	•	•		•	•	•			•	•			23	Edgy	
						•	•	•							31	Optimax	
					•	•	•	•	•	•	•	•	•	•	17	Post	
					•	•	•	•	•	•	•				13	Rise	
					•		•	•							34	Science	
					•	•	•	•	•	•	•	•	•	•	26	SchoolWorks	
	•		•		•	•	•	•	•	•	•	•	•	•	33	Simple T	
					•	•	•	•	•	•	•	•	•	•	7	Sustain	
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	16	T & C	
	•		•		•	•	•	•	•	•	•	•	•	•	11	Technie	
						•	•	•	•	•		•			19	Uni	
						•	•	•	•	•		•			24	Utility	
															32	Vatterott	
					•		•	•							30	Visa	
					•	•	•	•	•	•	•	•			8	Willink	



# AFFORDABILITY DESIGN SERVICE

## AFFORDABILITY

Meeting your budget is our main concern. We work hard to provide a broad range of quality products that are comfortably affordable and competitively priced.

## DESIGN

We work with you to create inspiring learning and teaching environments by offering custom designed products. Additionally, all of our furniture can be built using sustainable materials!

## SERVICE

Our team will provide you with custom product development, specification assistance, through-starters and competitive pricing. We listen and respond to your needs.



Embracing sustainability at StelterPartners, we believe that traditional business objectives and social/environmental responsibilities must work together to maximize the benefit to all stakeholders. We not only provide our clients with superior products and services, but also with reassurance that we are cognizant of our social and environmental responsibilities. We share your views and values and will make them an integral part of our partnership with you.

At StelterPartners we embrace and value the uniqueness of our co-workers and expect high standards of performance from all, believing everyone can and should contribute fully.

**Daylight and Lighting**—The manufacturing facility in the process of replacing fluorescent lamps in the plant with high intensity discharge lamps that will provide better lighting and be more energy efficient. StelterPartners' new office and assembly building has been remodeled to include large windows covering most of the first and second story walls to utilize natural light.

**Manufacturing Waste**—All scrap steel, paper, corrugated, cutting oil and batteries are recycled.

**Material Reuse**—Scrap wood is either re-used in the shipping process or sent to an energy plant where it is used as fuel.

**Shipping and Operations**—We collect and reuse shipping materials—blankets, cartons, and pallets. All scrap aluminum, paper, and corrugated is recycled. Each one allows us to reuse materials we would otherwise purchase new, reducing land fill.

**Social Responsibility**—StelterPartners works with Mel Trotter Ministries, a local drug rehabilitation program and Goodwill Industries to hire assembly, installation, and janitorial workers. We also work with Junior Achievement, the United Way, the Grand Rapids Children's Museum and God's Kitchen (a nearby community-sponsored food program). In addition, we have partnered

# SUSTAINABILITY

## OUR ENVIRONMENTAL AND SOCIAL COMMITMENT

The health of our earth is a responsibility shared by us all. Using resources and raw material efficiently, saving energy and teaming with motivated people will have a positive effect on costs and therefore support our business objectives.

Being successful with social and environmental work is not easy. It takes dedication, clear goals, strategic plans and individual responsibility. Above all, it takes a vision to create a better everyday life. We have a business idea based on high quality and cost-efficiency. We have values that support a humble, cost conscious and humanistic way of behaving. To be more specific, our manufacturing partnership has an active Recycling Team that is working hard to lead our efforts in this important area. Their purpose is to ensure optimum stewardship of resources by implementing a comprehensive Recycling Plan at StelterPartners that promotes waste reduction and recycling.

Here are some examples of work that our partnerships have done in the areas of energy conservation and recycling that demonstrate our desire to be good stewards of the environment and of our resources:

**Alternative Transportation**—The Rapid, the Grand Rapids area bus line, runs in close proximity to StelterPartners' office building.

**Building Reuse**—StelterPartners has chosen to renovate an existing building in the historic district of downtown Grand Rapids, MI rather than put up new construction, thereby reducing land usage and materials.

**Chemical**—Water-based paints are being used (rather than solvent-based) which are not only better for the environment but also provide a harder finish.

**Material Selection**—StelterPartners offers a variety of green materials including linoleum, laminate, cork board, resin board, wheat board, sunflower board, Soliwood, water based stains, powder coated metal finishes and veneer. To ensure the use of reclaimed materials, panel component raw materials include 100% re-claimed recycled wood fiber and bound by a formaldehyde-free synthetic resin.

**Printed Materials**—StelterPartners is making a sincere effort to reduce printing and the use of paper. All internal printing is done on copy paper containing 15–30% recycled content. All collateral materials are printed on paper containing at least 15% recycled content. A number of brochures are printed on Mohawk Options, 100% PCWhite, which is made with process-chlorine-free 100% post consumer waste fiber. This paper is certified by Green Seal and the Forest Stewardship Council, which promotes environmentally appropriate, socially beneficial and economically viable management of the world's forests. The paper was manufactured using non-polluting, wind generated energy.

**Product Design**—Our products are designed with the intent of unbundling the construction (tricky marketing term... you can take it apart). This has two purposes: First, we are able to take end panels, tops and other pieces off and easily replace them when damaged without buying an extremely new piece. Secondly, the look of the piece can very easily be changed for use in the new environments or just updating the look.

with two local universities, Kendall College of Art and Design and Grand Valley State University, to offer internships in the areas of graphic design, finance, sales and marketing, operations and engineering.

Be a part of the solution with us. As you specify and buy green products, we will continue our pursuit of business and environmental harmony.

How do StelterPartners products influence LEED certification? LEED presents a valuable framework of carefully chosen guidelines for sustainability. The client, architect and consultant set goals based on building program, design intent, budget and desired social message. The team then uses LEED certification guidelines to receive points in various categories adding up to a level of certification (certified, silver, gold, and platinum). Source: Green@Work, What it Takes to LEED, May/June 2006. Working with the architect or interior designer, our products can be reviewed to see if they contribute to any of the LEED categories. We will be able to supply the architect or designer any information he/she will need in calculating the project.

How does GREENGUARD Certification apply? The GREENGUARD Environmental Institute is an industry independent, non-profit organization that oversees the GREENGUARD Certification Program for low-emitting products, including the establishment of acceptable standards for interior products and interior protocols. GREENGUARD Certified products do not guarantee that any credits will apply to the LEED Certification of a project. LEED Certification is determined by the client, architect and LEED consultant. If you have any additional questions please contact your relationship manager by calling 616.451.7800.



## sustain™

Design by: WorkSphere Design Team

WorkSphere believes in treating the earth the way we would want to be treated. With respect and care. That means having standard offerings that are good to the earth as well. Sustain tables answer the call. Linoleum, sunflower board or wheat board tops are all options we can offer. Pair your Sustain table with our aluminum or plywood seating, and you've got a sustainable story to tell.



## willink™

Design by: WorkSphere Design Team

Flexibility, mobility, storage-ability, power and data capabilities. Words that define the ultimate training table; all words that define Willink tables from WorkSphere. Willink training tables allow you to quickly reconfigure tables in the space while maintaining the ability to distribute power and data.

The daisy-chain able 4 trac power system allows quick and easy connections from table to table. When reconfiguring, simply disconnect, re-arrange and re-connect faster than ever before.

The unique rotating power entry unit allows for hard wire connections to the power source, without permanently committing a table to the start location.

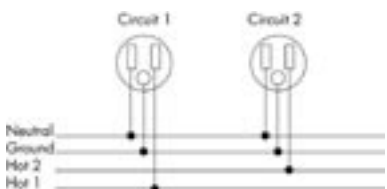
# the ultimate



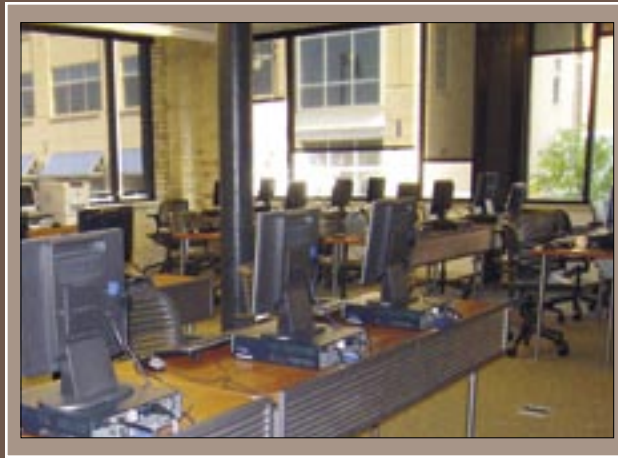


# training table

## 4-Trak Power Supply



- 4-Wires, 2 circuits, 20 Amps each (circuit 1 and 2 only).
- Up to 13 – Duplex receptacles per circuit.
- Up to 26 – 15 Amp duplex receptacles per power infeed maximum.
- Easy to install and reconfigure.
- UL/CUL Listed as a manufactured wiring system.
- The 4-trak system needs only one connection to the hard wired wall unit.
- A special mechanism holds the connection in place, so the cord won't be accidentally unplugged.



## coolee™

Design by: WorkSphere Design Team

A favorite of both universities and corporate training alike, the Coolee table is a must have for a uniform, clean look in any room where technology enhanced learning takes place. The unique floating modesty panel eliminates the need for grommets. Cords disappear over the edge of the work surface, behind the modesty panel, and spill into the wire management trough under the table.





## technie™

Design by: WorkSphere Design Team

With a detachable wire router on the side of the leg, Technie helps streamline your cords. Add a grommet, modesty panel, and wire trough, and your cords are outta here!

# THE ULTRA FUNCTIONAL TABLE

addie™

Design by: WorkSphere Design Team

The Addie table collection provides a slick solution for your adjustable table needs. The look is cool, and performance will continue to be solid, time after time, use after use. Bases are meant to accommodate basic top shapes and sizes as well as unique curvilinear ones. Don't shy away from getting the support and function that's really needed.





## rise collection™

Design by: WorkSphere Design Team

Adjustable, ergonomic and cool. The sit-to-stand height adjustable base is a breeze to raise and lower with an easily accessible paddle control lift mechanism, so no tools are needed. There's even a fixed base for larger tables to match the look of the smaller adjustables. They're the go-anywhere, do-anything and look-good-doing-it adjustable table.





## drafting tables

Design by: StelterPartners Design Team

Form, function and ease of use are three words that define the ultimate drafting table. Regardless of budget and style, we have many solutions to meet your needs. Various shapes and sizes are available that can accommodate single or multiple users. Solid construction and adjustability will make these long lasting tables a dependable choice.



# FORM + FUNCTION





t&c™

Design by: WorkSphere Design Team

Need a flexible space that can change on a dime? We've got you covered. T&C tables can support the constant demand for reconfiguration that learning and teaming environments require.

QUICK  
& EASY

FLEXIBILITY



## post™

Design by: WorkSphere Design Team

Post tables. A solution that is extremely flexible and can go anywhere. From cafeteria to conference rooms, from training areas to private offices, the Post will get you there. These fixed or mobile solutions can be configured using rectangle, round and square work surfaces. You can even be more creative by making trapezoids, half rounds, triangles—or whatever you can think of.





baye™

Design by: Brian Kane & Mark Kapla

This expressive collection of tables from WorkSphere thoughtfully balances form with purpose in a fluid, yet classic design while providing the flexibility and durability needed for today's learning and working spaces. The legs are mechanically height adjustable with an allen wrench so its easy to adjust, but not so easy that curious fingers could move them on their own.

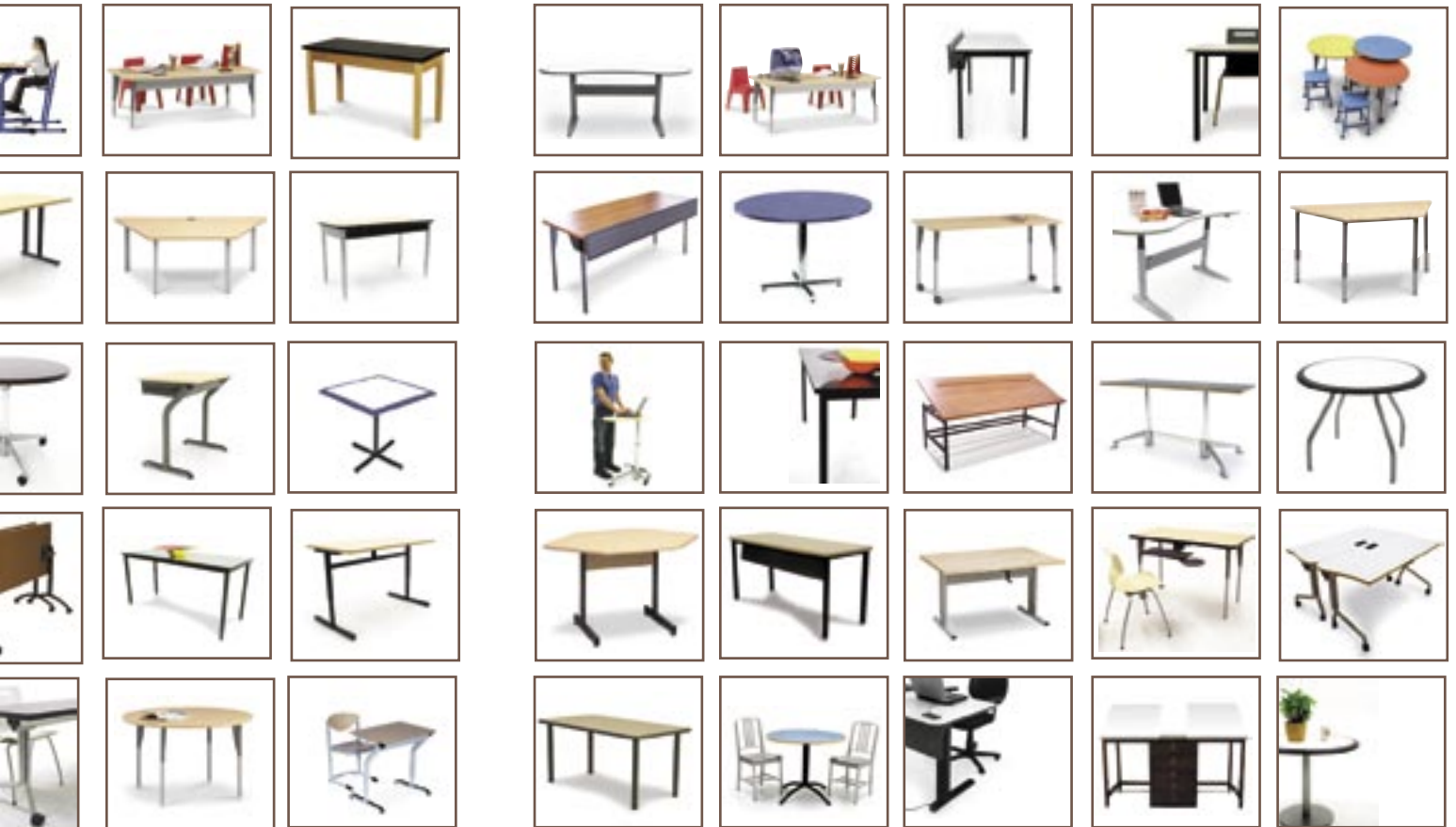


## uni™

Design by: WorkSphere Design Team  
and Kent Design

Not the ordinary unitized frame. Although it's available in our standard laminates with a black, silver or charcoal powder coat base, you can jazz it up with a sustainable top, or clear coat brushed steel frame.







## activity table

Design by: LearningWorks Design Team

It can't get more universal than the value oriented Activity Tables from LearningWorks. This collection of tables offers a sturdy, functional and affordable option for training and learning environments alike. The four-leg base construction can support an endless array of surfaces in different shapes and sizes. From typical rectangles and rounds to horseshoes and hexagons, Activity Tables are the perfect solution.

ECONOMIC + ADJUSTABLE + STURDY

## edgy™

Design by: The WorkSphere Design Team

More than your average table, Edgy tables score high on the cool scale, while maintaining their ultra-functional demeanor. With a wide variety of bold or neutral edge colors and base options to choose from, you're sure to find an Edgy to suit your cafe, conference, or training area.



## utility table

Design by: LearningWorks Design Team

Indestructible? Well almost. The unitized welded frame on these Utility tables from LearningWorks offers one of the most durable 4-leg table solutions developed. The simple look of the frame provides a structure that can support not only rectangular surfaces but other shapes such as rounds, squares and trapezoids. The straight lines create a light scale and economical option for many different needs and designs.





## compu•trap workstation

Design by: LearningWorks Design Team

The Trap Computer Workstation is an ideal setting for clustering groups of computer users in a small footprint. The LearningWorks stations work to accommodate six people and 6 computers, while providing storage for printers and other work related accessories. Fixed or height adjustable, the sturdy unitized welded frame base structure will maintain its form and function day in and day out.

FORMATIVE + PRACTICAL + VALUE



## schoolWorks

Design by: Brian Kane and Mark Kapka

The SchoolWorks Collection from LearningWorks balances form with purpose in a fluid, rugged and classic design. The expressive collection of table desks, cabinets, study carrels and lecterns provides flexibility and durability of materials, simple details and emphasizes functionality. SchoolWorks accommodates learning environments that are active and open to change. Wood, laminate, cork, white board and metallic paint offer an array of purposeful finish options. Mobile, adaptable and multi-functional, SchoolWorks products answer the unique performance and presentation requirements of progressive educators.





## austin

Design by: LearningWorks Design Team

Training areas with intense desk top computer use require sturdy tables that accommodate a large volume of wires. The Austin table is the answer. The clean and handy flip top section allows for quick and access to power and data cords. The storage compartment below serves as a gracious area for housing and hiding the multiple wires that are necessary to power up each individual station.

FEATURES  
+ VALUE





## computer uni

Design by: LearningWorks Design Team

Like its cousin Austin, the Computer Uni can bear the load. A viable solution for training areas with heavy duty computer use. The flip top section allows for quick and access to power and data cords while the storage compartment below serves as a gracious area for housing and hiding the multiple wires that are necessary to power up each individual station.

ECONOMICAL + TECHNICAL



## visa™

Design by: Gert Van Erum & Rudi Reynders

The Visa desking system is a nifty compact solution that provides durable working areas for any learning environment. Available in both fixed and height adjustable models, this powdercoat base structure supports laminate, hard plastic and other customer specific surfaces. To accommodate computers and other technological equipment, tables can be neatly and safely equipped with grommets and wire management troughs.



## c-frame

Design by: Gert Van Erum & Rudi Reynders

With no loss of design, this table offers a functional and cost effective solution for learning environments. The fully welded construction is simple and tough. The C-Frame design makes accessing from the side quick and easy—and gives maximum leg and knee room. The LearningWorks C-Table is comfortable for a variety of users.

# optimax™

Design by: Gert Van Erum & Rudi Reynders

This solution changes the communication between teachers and students by creating a flexible, more relational form of interaction. The enhancement in communication is achieved through the revolutionary design, integrating the concept of height and eye-to-eye level communication. Integrated wheels also make it possible to change configurations easily. Discover all that Optimax has to offer!



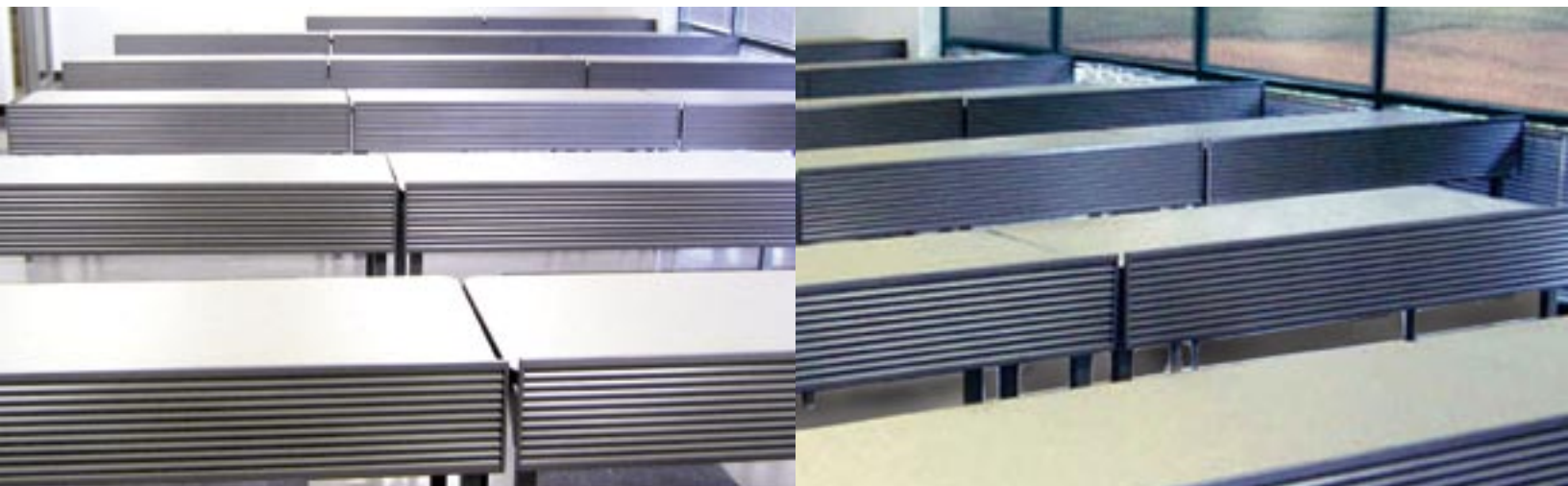
# FEATURES + VALUE



## vatterott

Design by: WorkSphere Design Team

The Vatterott is the perfect blend between function and value. The sturdy unitized welding frame provides a durable base that will stand the test of time. The addition of the floating modesty panel and j-trough serve as a nifty way to accommodate wires and cords that come with the need to support a technical environment. For training, classroom and other multi-purpose environments, consider the Vatterott from WorkSphere.





## simple t

Design by: LearningWorks Design Team

Basic yet functional. Simple T (and C-leg) tables fit the bill. Perfect for outfitting classrooms and training rooms, where there is a need to provide workable surfaces for learning and meeting environments. Though basic in nature, these tables can quietly pack a valuable punch. They are available as fixed or mobile, and can also be specified as a height adjustable solution.

FLEXIBLE + PRACTICAL + SIMPLE





## science

Design by: LearningWorks Design Team

The LearningWorks Inventor Series offers a variety of durable science tables, designed to withstand the toughest conditions, or shall we say "EXPERIMENTS." These tables are offered in the most durable Epoxy Resin, Chemical Resistant or High Pressure Laminate surfaces. There are standard products available, but we are always willing to consider different shapes, sizes, colors and heights.

# ORGANIZATION



### Personal Accent Bar

- 42" aluminum rail with various mount options
- Tools mount on back, top and front of rail
- Includes 1 letter tray, mirror, sorter, pencil cup, CD rack, note rack, and personal shelf



### Everyday Accent Bar

- 42" aluminum rail with various mount options
- Tools mount on back, top and front of rail
- Includes 2 letter trays, sorter, note tower, folder sorter, pencil cup, floppy bin, and personal shelf



### Mini Accent Bar

- 36" aluminum rail with various mount options
- Tools mount on back, top and front of rail
- Includes 2 letter trays, sorter, pencil cup, file rack, CD rack, and personal shelf



### Center Drawer

- Fits 23" wide spaces
- 25 lb. class
- Radius front edge, steel ball bearing track, injected molded accessory components

# ACCENTS

ORGANIZATION. ELECTRICAL, LIGHTING, ERGONOMICS & CPU STATIONS

## ELECTRICAL

### Grommets



- Round
- Cords disappear



- Racetrack
- For more cords



- Innovator
- A little more style



- Translucent
- 6 wild colors available

### Modesty Panels



- Corrugated modesty
- Steel that is wavy & fun



- Perforated modesty
- Just a hint of flair



- Plain
- Sleek & simple



- Fabric and mesh
- Velcro wire management in the back

### Wire Managers



- J-Trough
- Simple, hidden cord management



- Suction Trough
- Suction cups under table



- Colored Spine
- 6 colors to choose from



- Vertebrae
- Attaches under surface



- Ring
- Various colors

### Outlets



- Under Surface
- Ugliness hidden



- Flip-UP
- Flip up to plug in



- Pylon
- Pop-up outlets



- Table Clamp
- Mobile outlets



## LIGHTING



### Crane

- Black or Platinum finish
- Dual articulating points and freestanding base
- UL, CUL listed
- 50-Watt CRI 99.5 halogen lamp



### Flamingo

- 11" slim profile double aluminum arm
- Platinum finish
- UL, CUL listed, URI 80-82
- 20 watt florescent lamp



### Sparrow

- Black or Platinum finish
- Dual articulating points and freestanding base
- UL, CUL listed
- 50-Watt CRI 99.5 halogen lamp



### Undermount Task Light

- UL and CUL listed, 3500K CRI 78 lamp
- T-8 or T-5 energy-efficient tri-phosphor fluorescent lamp
- 9" right hand exit cord
- UV stable reflector for long life



## ERGONOMICS



### Lift Keyboard Mechanisms and Supports

- Wide variety of styles, ergonomic options, and levels of adjustability
- Contact your WorkSphere representative for details



### Cobra Monitor Arm

- 3.5" of vertical adjustment, 360 degree swivel
- Supports monitors up to 17 lbs.
- Dual wishbone arm and clamps to edge of work surface or thru grommet



### Scope Triple Monitor Arm

- Dual or Triple monitor support
- 29.5 vertical support beam
- Dual wishbone arms that can be attached anywhere on vertical support



### Bender Monitor Support

- Tilt/Pivot movement with 19" of height adjustment
- Horizontal arm range
- Various mounts and weight load capacities

## CPU STATIONS



### Cinch CPU Holder

- 18" track allows for 13" in/out adjustment range
- 50 lb weight capacity and adjusts to fit CPU sizes 15–23"H, 4.75–8.5"W
- 360 degree swivel for easy back access



### Clutch CPU Holder

- Stores CPU vertically beneath surface
- 75 lb weight capacity and adjusts to fit CPU sizes 13.5–26"H, 2–10"D
- Securely clamps CPU in place



### Scooter CPU Dolly

- Stores CPU on floor with easy to maneuver casters for easy back access
- 75 lb weight capacity and adjusts to fit CPU sizes 10"W or less
- 360 degree swivel for easy back access

## WOOD GRAIN LAMINATE



Maple\*  
2MP  
ChoiceExpress!



Light Oak\*  
2LK  
ChoiceExpress!



Pear\*  
2PR



Cherry\*  
2CR  
ChoiceExpress!



Mahogany\*  
2MH  
ChoiceExpress!



Walnut\*  
2WN  
ChoiceExpress!

## SOLID LAMINATE



White\*  
2WT  
ChoiceExpress!



Antique White\*  
2AW  
ChoiceExpress!



Light Grey\*  
2LG  
ChoiceExpress!



Shadow\*  
2SW



Graphite\*  
2GP  
ChoiceExpress!



Black\*  
2BK  
ChoiceExpress!

## TEXTURED LAMINATE



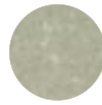
Limestone\*  
2LN



Smoke Stone\*  
2SS



Grey Speckle\*  
2GS  
ChoiceExpress!



Green Stone  
2GN

# SURFACES

THE WHAT'S INSIDE MATTERS

## BRUSHED LAMINATE



Yellow Brush  
2YB



Blue Brush  
2BB



Green Brush  
2GB

## VENEER



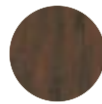
Natural Finish  
on Maple  
3MP



Light Oak Finish  
on Maple  
3LK



Cherry Finish  
on Maple  
3CR



Mahogany Finish  
on Maple  
3MH



Walnut Finish  
on Maple  
3WN

## MEDIUM DENSITY FIBERBOARD (CLEAR & STAINED OPTIONS)



Clear  
MCC



Green  
MGR



Merlot  
MML



Blue  
MBU



Charcoal  
MCM



Clear Coat  
SCC

## LINOLEUM



AASoft Beige  
LSB



Soft Blue  
LSU



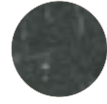
Soft Grey  
LSG



Soft Green  
LSN



Brick  
LBC



Charcoal  
LCL

## EDGE BANDS



Maple  
9MP



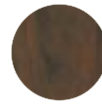
Light Oak  
9LK



Pear  
9PR



Cherry  
9CR



Mahogany  
9MH



Walnut  
9WN



White  
9WT



Antique White  
9AW



Light Grey  
9LG



Shadow  
9SW



Graphite  
9GP



Black  
9BK



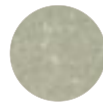
Limestone  
9LN



Smoke Stone  
9SS



Grey Speckle  
9GS



Green Stone  
9GN



Satin Silver  
9SV

## BASE FINISHES



Silver  
7SV  
ChoiceExpress!



Charcoal  
7CM  
ChoiceExpress!



Black  
7BK  
ChoiceExpress!

\* Matching edge band available

ChoiceExpress! means this surface is available on our 5 to 10 day ship program.

Due to the limitations in color printing, actual colors may vary from these images. Please refer to physical samples for color match.



549 IONIA SW GRAND RAPIDS, MI 49503  
p 616.451.7800 | f 616.451.6998 | [www.stelterpartners.com](http://www.stelterpartners.com)

